

Work Order ID 110048

December-17-13 9:06:59 AM

110048

Page 1

Item ID: D350-607-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH
 Start Date: 12/17/13 Start Qty: 2.00 *?
 Required Date: 12/17/13 Req'd Qty: 2.00 *?
 Cust Item ID:
 Customer:
 Reference:

Approvals: Process Plan: Date: 13-12-17 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607-3	A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.D.</u>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-511 CHG003								

140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging									

150	QC4- 100% Inspect kits for completeness	0.00							
150									
QC	Memo	0.00							
Quality Control									

Handwritten notes and stamps:

- 1/4 per ECN 13-672*
- DAS 31 14-01-23*
- DAS 28 14-01-23*
- DAS 28 14-01-8*
- 2x*
- 2x*

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Item ID: D350-607-511

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 12/17/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160		0.00							DAS 6 9-89
160	Packaging				2		14-1-23		
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-511 Location: <u>PK 015</u>								
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-24① 14-01-23

Picklist Print

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Page 1

Work Order ID: 110048
 Parent Item: D350-607-511
 Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH
 Comments: IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL

Start Date: 12/17/13 Required Date: 12/17/13
 Start Qty: 2.00 Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D39103 X-Tube Lug		Manufactured	No			140	Each	8.0000	2	4		DAS 28 9-89	14-01-8

DAS
31
9-89

Location	Loc Qty	Loc Code
ST464	8	
105941	2	
106273	6	

D3984
Rubber Extrusion, X-Tube, Per Foot

DAS
31
9-89 cut 8 1/2"

Manufactured No 140 f 114.0010

Location	Loc Qty	Loc Code
ST411	114.001	
103101	14	
107420	100	
53707	0.001	

D4148:041
Fwd X-Tube Lug Ass'Y

DAS
31
9-89

Manufactured No 140 Each 9.0000

Location	Loc Qty	Loc Code
ST460	9	
105862	3	
106853	2	
109547	4	

D4149:041
Aft X-Tube Lug Ass'Y

DAS
31
9-89

Manufactured No 140 Each 1.0000

Location	Loc Qty	Loc Code
ST460	1	
106862	1	

B109557

Picklist Print

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Page 2

Work Order ID: 110048

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

AN4-14A
Bolt

Purchased

No

140

Each

251.0000

16 20 32 40

DAS
28
9-89

14-01-85

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	5	
122141	5	
ST357	22	
115374	1	
121349	16	
123352	5	
ST514	1	
M126105	1	
ST515	203	
M127044	203	
ST517	20	
124221	20	

DAS
31
9-89

32x

MS21042L4
Locknut

Purchased

No

140

Each

4,214.0000

16 24 32 48

DAS
28
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	38	
122452	38	
GA	30	
m126333	30	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	2008	
m126275	114	
m127255	1894	
ST510a	85	
m126333	85	
ST518	2011	
124231	154	
m127376	1857	

DAS
31
9-89

32x

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Shop Packet Print

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Picklist Print

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Work Order ID: 110048

Parent Item: D350-607-511

Parent Item Name: Quick Release Basket Mounting Spacepod™ & Squirrel Cheek Fits LH or RH

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149F0432P

Purchased

No

140

Each

845.0000

WASHER

DAS

28

9-89

14-01-8

Location

Loc Qty

Loc Code

ST295

28

M121350

28

ST510a

817

M126221

817

DAS
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D350-1 x 8 per Kit # 104369 (14)
D3910-5 x 2 per Kit # 1276-105927 (4)
D4775-041 x 2 per Kit # 111703 (4)
D4776-3 x 5 per Kit # 1110557 (4)
AN4-42A x 1 per Kit # M125978 (8)
AN6-13A7 x 2 per Kit # M18106 (8)
MSB1042 x 1 per Kit # M127304 (2)
MS21042L6 x 2 per Kit # M126083 (8)
NAS1149F0432P x 4 per Kit # M126083 (8)

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14/09/20

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DART AEROSPACE LTD.

REFERENCE ONLY

DAS
31
9-89D350-607-3
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5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				2	2	D3910-5	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149C0663R	WASHER

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Revision: C
Date: 13.12.02

Work Order ID 110048

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December-17-13 9:06:59 AM

Item ID: D350-607-511 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

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Start Date: 12/17/13 Start Qty: 2.00 *2* Cust Item ID:

Required Date: 12/17/13 Req'd Qty: 2.00 *2* Customer:

Reference:

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QC: Date: SPC (Y/N): Date: Stop *NR2*

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Draw Nbr	Revision Nbr								
D350-607-3	A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo <u>M.D.</u>	0.00							
Document Control	Photocopy bluefile & type labels per PPPD350-607-511 CHG003								
140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging									
150	QC4- 100% Inspect kits for completeness	0.00							
150									
QC	Memo	0.00							
Quality Control									

MLJ 14-01-23

2

2x DAS 28 14-01-8 9-88

CHG004

Change Record

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Part Number: D350-607-511

Description: QUICK RELEASE BASKET MOUNTING

[illegible]